

Installation Instructions for the Drop-In Blank Firing Adapter (BFA)

These instructions are to be intended only as a reference and installation should be completed by a qualified firearm armorer. Installation of this device is consent by the operator to hold harmless Boland Production Supply, Inc., including the owners, employees and assigns, for any damage to property, bodily injury, including death, as a result of using this item.

5.56mm/.223 Installation

1. **Ensure firearm is cleared per the manufacturers' instructions and the fire selector switch is on "SAFE".**
2. Mount the upper receiver securely in a vice allowing access to the flash hider.
3. Using an Armorer's Multi-tool, remove the flash hider from the barrel.
4. Remove the crush/peel/flat/lock washer from the barrel.
5. Visually inspect barrel interior for any obstructions/fouling – remove if found.
6. Clean and lubricate the barrel interior.
7. Clean and lubricate exterior barrel threads and interior threads of flash hider.
8. Replace or re-install the crush/peel/flat/lock washer (armorer's discretion).
9. Insert the smaller end of the .223 blank-firing adapter into the rifle barrel until the blank-firing adapter collar rests on the tip of the barrel. The adapter should fit snugly within the barrel.
10. Using an Armorer's Multi-tool, reinstall the flash hider and tighten to manufacturers' torque specification.
11. Inspect BFA in flash hider to ensure the BFA is not loose.
 - a. If BFA is snug and is not moving within the flash hider – BFA is installed correctly. (Figure 4)
 - b. If BFA is loose and a peel washer was used, simply return to step #7 above and reduce peel washer. (The BFA requires the flash hider to fit snugly holding the BFA in place within the barrel. A loose BFA leaks gas resulting in a jam, a reduced rate of fire, or can damage the firearm.)



Figure 1



Figure 2



Figure 3



Figure 4

ENSURE THE CALIBER AND LOAD LEVEL OF THE BLANK AMMUNITION AND THE BLANK-FIRING ADAPTER ARE COMPATIBLE!

THIS ADAPTER IS INTENDED FOR USE WITH [BOLANDFX .223 M200FX BLANKS ONLY!](#)

Contact our office immediately with any questions or concerns.

863-324-7784 (M-F 9a-5p)

863-206-9700 (AFTER HOURS)



Inspection/Replacement Instructions for the Drop-In Blank Firing Adapter (BFA)

These instructions are to be intended only as a reference and installation should be completed by a qualified firearm armorer. Installation of this device, herein known as "BFA", is consent by the operator to hold harmless Boland Production Supply, Inc., including the owners, employees and assigns, for any damage to property, bodily injury, including death, as a result of using this item.

Follow this internal schedule (based solely on actual usage vs. schedule) and per Armorer discretion:

1. Replace BFA every 90 days with heavy usage (700-1000 blank rounds per day) – clean/inspect/oil barrel, **-OR-**
2. Replace BFA every 7500-9000 rounds – clean/inspect/oil barrel

Operations in humid climates or high levels of inactivity between iterations, remove the flash suppressor, remove and discard the crush washer, and GENTLY remove BFA in order to CLEAN/INSPECT BARREL --- do not strike, pry, or gouge exterior of BFA.

Prior to reassembly:

- EVALUATE ALL PARTS: Replace used BFA if significantly scorched or aperture exit hole appears enlarged, fluted, or cracked; install **NEW** crush washer; evaluate/replace flash suppressor, tighten per manufacturers' torque specifications.
- Successful and safe reassembly is per armorer discretion.

Most reputable black-rifle manufacturers HIGHLY recommend replacing your crush washer every time you remove your flash suppressor. The same goes for blank ammo use.

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